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WATSONTOWN BRICK COMPANY

MANUFACTURING QUALITY BRICK SINCE 1908



WATSONTOWN BRICK COMPANY

Watsontown Brick Company is proud to present our latest line of products designed to meet the needs of our customers. Since 1908, Watsontown Brick has serviced architectural, commercial, and residential customers by manufacturing what they require. Whether it's custom colors, sizes, or shapes, our three modern plants can produce the highest quality brick available today.

As you look through the brochure, you will notice distinct brick types, each made in a dedicated facility. The red, buff, and molded brick each have their own firing characteristics and Watsontown Brick has built plants specifically for them; this results in a more reliable and consistent product for the customer. Shapes for any brick are custom made for any job, or the customer can pick from a wide selection of standard shapes.

Watsontown Brick has grown consistently to become the largest family owned Brick Company in the Northeastern United States. Our new plants reflect the latest in industry technology, and the company strives to leverage that advantage by bringing the best value and service to the customer.

Plant 2, built in 2001, broadens our well established red line from Plant 1 to include light colored products made from buff material, and also make possible larger, more economical units in all colors.

Plant 3 opened in 2008 to manufacture wood molded brick and to roundout Watsontown Brick's capabilities with a fully integrated line to meet any requirement. The molded line uses a 150 year-old method combined with 21st Century equipment to produce a traditional brick that is just as desirable in a contemporary home as it is in a historic restoration.

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ATLANTIC

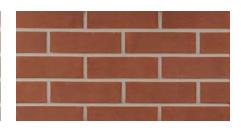
The deep reds and rusts of this architectural series are produced by melding the finest sand on a smooth die skin body. The Atlantic Series, which is appropriate for commercial and residential projects, is manufactured in our state-of-the-art extrusion plant and fired in our high temperature kiln to meet all FBX requirements.



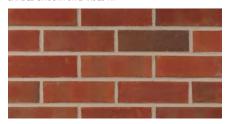
Arlington Type 5 TYPE 5, 7 & 8 SANDED SMOOTH OR SANDED KT



Belvidere Type 7 TYPE 7 & 8 SMOOTH OR KT



Bristol Type 8 TYPE 2, 7 & 8 SANDED SMOOTH OR SANDED KT



Burtonfield Type 2 TYPE 2, 7 & 8 SANDED SMOOTH OR SANDED KT



Chelsea Type 7 TYPE 2, 7, 8 SMOOTH OR KT



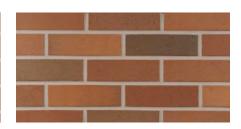
Cobble Hill Type 7 TYPE 7



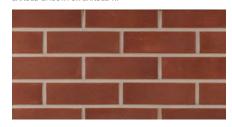
Hawthorne Type 2
TYPE 2, 7 & 8
SANDED SMOOTH OR SANDED KT



Landover Type 7 TYPE 7 & 8 SMOOTH OR KT



Landover Dark Type 7 TYPE 7 & 8 SMOOTH OR KT



Salisbury Type 8 TYPE 2, 7 & 8 SANDED SMOOTH OR SANDED KT



Scarsdale Type 7 SMOOTH OR KT

IRON SPOT

Watsontown Brick Company is one of the very few brick manufacturers capable of producing through-the-body iron spot brick for FBX applications. Iron particles are mixed into clay prior to the extrusion process. During firing the iron oxidizes giving the bricks their distinct spotted appearance. While our ironspot face bricks are frequently selected to match those used in historic buildings, the variety of colors and textures offered are suitable for any architectural design style.



Chelsea Iron Spot Type 7 TYPE 7 & 8 SMOOTH



Chelsea Iron Spot Frit M Type 7 TYPE 7 & 8 SMOOTH



Cornwall Iron Spot Type 8



Empire Iron Spot Type 7 TYPE 7 & 8 SMOOTH



Germantown Iron Spot Type 8 SMOOTH



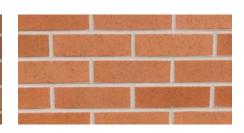
Landover Iron Spot Type 7 SMOOTH



Landover Iron Spot Frit Type 8 SMOOTH



Landover Dark Iron Spot Type 7
TYPE 7 & 8
SMOOTH



Landover Iron Spot Type 8 TYPE 7 & 8 SMOOTH



Montgomery Iron Spot Type 8 SMOOTH



Vulcan Iron Spot Type 7 SMOOTH OR VELOUR

MANHATTAN

Our Manhattan series is available in a range of buffs, tans and grays that meet the stringent requirements of contemporary architectural design. Produced in our automated extrusion plant using high quality buff materials from Ohio, the FBX series provides the close tolerances, through-the-body color and stability that architects, builders, and developers require for commercial projects.



Broadway Type 8 SMOOTH OR KT



Empire Type 8 SMOOTH OR KT



Greenwich Type 8 SMOOTH OR KT



Holland Type 8 SMOOTH OR KT



Hudson Type 8 SMOOTH OR KT



Liberty Type 8 SMOOTH OR KT



M2 Madison Type 8 SMOOTH OR KT



M2 Houston Type 8



M1 Madison Type 8 SMOOTH OR KT



Houston Type 8



Madison Type 8 SMOOTH OR KT



Regency Type 8 SMOOTH OR KT



Riverdale Type 8 SMOOTH OR KT



PAVERS

Watsontown Brick Company was founded in 1908 to provide street pavers to surrounding communities. Our pavers are made from the finest hard-fired clays. Contractors, builders, and architects can choose from extruded straight edge, chamfered, and lugged units, each manufactured for uniform and consistent quality.





Windsor



PENNSYLVANIA MOLDED

Only the finest clays and sands are pressed into molds, released, dried and fired in our new automated plant. Sand molded brick offer a highly prized irregularity that brings individuality and character to any project. Our molded bricks are available in a variety of sizes, colors, and custom shapes. *All sizes are available, but are not stock items.



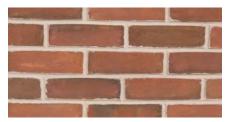
Alverton Type 2 Modular TYPE 1 & 2 MODULAR OR OVERSIZE



Beechwood Type 2 Oversize Antique MODULAR OR OVERSIZE ANTIQUE



Berks Type 2 Oversize Antique MODULAR OR OVERSIZE



Bradford Type 2 Standard STANDARD OR STANDARD OVERSIZE



Cumberland Type 2 Standard STANDARD OR STANDARD OVERSIZE



Dauphin Type 2 Oversize Antique MODULAR OR OVERSIZE ANTIQUE



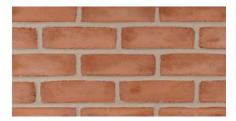
Delaware Type 2 Modular MODULAR ONLY



Foxcraft Type 2 Oversize Antique MODULAR OR OVERSIZE ANTIQUE



Franklin Type 2 Standard STANDARD ONLY



Hermitage Type 1 Modular TYPE 1 & 2 MODULAR OR OVERSIZE



Lehigh Type 2 Oversize Antique ONLY OVERSIZE ANTIQUE



Modena Type 2 Modular MODULAR ONLY



Pennwine Type 2 Modular MODULAR OR OVERSIZE ANTIQUE



Philadelphia Type 1 Standard STANDARD OR STANDARD OVERSIZE



Woodlyn Type 2 Oversize Antique MODULAR OR OVERSIZE ANTIQUE





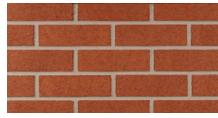


RED MATT

Matt textured brick begin with the extruded die skin. The distinctive matt texture is achieved by removing the smooth die skin of the clay column with a wire during extrusion.



Bedford Type 3 MATT



Exton Type 1 MATT



Knoxville Type 6 SANDED MATT



Tidewater Type 5



Windsor Type 3



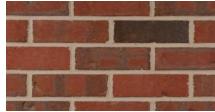


RUSTIC

Our Rustic series can be identified for its different coatings applied during extrusion and used or aged appearance that is produced by using equipment to distress the material. The tumbling process is an extra step taken to distress our products even further.



Camrose Type 2
SANDED MATT WATEX



Cayuga Type 2 MUDBOX WATEX



Georgetowne Type 2
MUDBOX WATEX OR SMOOTH



Georgetowne Tumbled MUDBOX WATEX TUMBLED



Hamilton Type 2
SANDED MATT WATEX



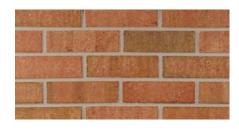
Kensington Type 2 MUDBOX WATEX



Kent Type 6



Keuka Type 2 MUDBOX WATEX



Lynbrook Type 2 MUDBOX SMOOTH



Owasco Type 2 MUDBOX WATEX



Seneca Type 2 MUDBOX WATEX



Virden Type 2 SANDED MATT WATEX



Walnut Type 2
MUDBOX WATEX

SANDED

Our sanded series is a uniform coating of sand applied with high air pressure during extrusion. The sand can be applied to our smooth, matt, or KT texture.



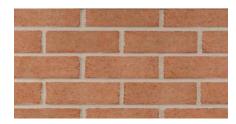
Acadia Type 3 SANDED MATT



Bison Type 2
TYPE 1 OR 2
SANDED MATT OR SMOOTH



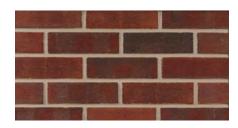
Burgundy Type 3
SANDED MATT



Hillcrest Type 1 TYPE 1 OR 2 SANDED MATT



Sturbridge Type 1 TYPE 1 OR 2 SANDED MATT OR SMOOTH



Sturbridge Type 2
TYPE 1 OR 2
SANDED MATT OR SMOOTH

SMOOTH SOLID

Our smooth solids are an extruded die skin extruded with no coatings or texture.



100 Type 3



118-119 Type 1



Lexington Type 2



Columbia Type 8 RETRO SIZE ONLY

SUSQUEHANNA

Watsontown Brick Company developed the Susquehanna Series to meet our customers' demand for a warm, rustic look reminiscent of earlier times. The traditional mudbox textured brick is heavily antiqued to achieve an appearance appropriate for traditional and contemporary designs as well as period projects. Manufactured in our automated, state-of-the-art facility, the Susquehanna Series, which is available in a range of sizes and shapes, meets the highest aesthetic and quality standards.



Fort Augusta Type 2 MUDBOX WATEX



Fort Boone Type 2 MUDBOX WATEX



Fort Bosley Type 2 MUDBOX WATEX



Fort Brady Type 2 MUDBOX WATEX



Fort Fetter Type 2 MUDBOX WATEX



Fort Freeland Type 2 MUDBOX WATEX



Fort Heritage Type 2
MUDBOX WATEX



Fort Hunter Type 2
MUDBOX WATEX



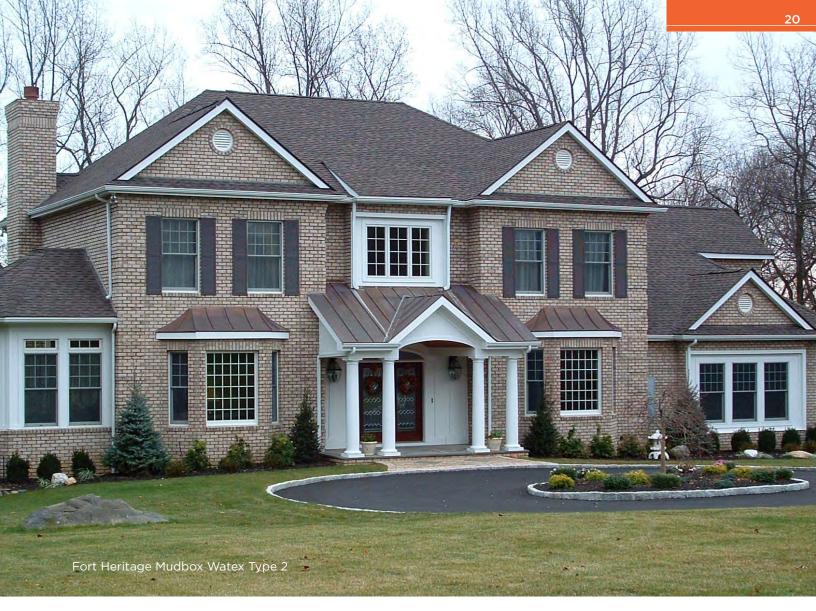
Fort Littleton Type 2
MUDBOX WATEX



Fort McHenry Type 2 MUDBOX WATEX



Fort Robertson Type 2 MUDBOX WATEX



VERTICAL

Vertical texturing is achieved by scoring the extruded die skin surface, which creates a shadowing effect on each brick. It is a common texture used for rehab projects.







218-219 Solid Type 1

Cobble Hill Type 7

Madison Type 8

TECHNICAL INFORMATION

Watsontown Brick Company employs a variety of techniques to create the many distinctive textures architects, builders, and contractors require.

Mudbox is one of brick manufacturing's oldest textures. At Watsontown Brick Company, Mudbox bricks are made with fine clays that are first given a slurry coating. The clay is then coated with sand for a rustic look.

Mudbox Watex is the Mudbox material with an added texture for an irregular appearance.

Matt textured brick begin with the extruded die skin. The smooth surface is then wire cut to achieve the distinctive matt texture.

Knife Cut (KT) textured brick are similar to Matt Textured brick. Instead of a wire, the smooth surface is knife cut which provides the appearance of a finer cut.

Sanded Matt brick begin with matt textured materials to which an even sand coating is applied.

Sanded Matt Watex is the Sanded Matt material with an added texture for an irregular appearance.

Sanded Smooth texture is achieved by applying a very even sand coating to the smooth, extruded die skin.

Smooth Solids retain the surface of die skin solids for a very even, smooth texture and clean edges.

Vertical texturing is achieved by scoring the extruded die skin surface.

Tumbled brick come from different series, then textures are added mechanically after firing. The result is a highly desirable used brick look that is a popular choice for residences and commercial establishments.

TECHNICAL INFORMATION

SETTING - FLASHING PATTERNS

Type 1: Face set and clear

Type 2: Cross-sets, flashed, and blacks

Type 3: Face set, flashed, and blacks

Type 4: Cross-sets, flashed, no blacks

Type 5: Face set, flashed, no blacks, no cross-sets

Type 6: Cross-sets, clear

Type 7: Flat set and flashed

Type 8: Flat set and clear

ASTM STATEMENT:

Watsontown Brick face brick meet or exceed ASTM C-216, Grade SW, Type FBS. Watsontown Brick light weight face brick meet or exceed ASTM C-652, Grade SW, Type FBS. Watsontown Brick paver brick meet or exceed ASTM C-902, Class SX, Type 1 for Pedestrian and Light Paving Brick. Watsontown Brick paver brick meet or exceed ASTM C-1272, Application PS, Type R for Heaving Vehicular Paving Brick.

COLOR DISCLAIMER:

Although every effort has been made to reproduce color as acurately as possible, due to photographic and printing limitations, color may vary from the actual brick product. Selection and final choices should always be made from current and approved Watsontown Brick samples.